

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Production	RESULT AREA	P	Q	DEF:- A		C	D	S	M

KAIZEN IDEA SHEET

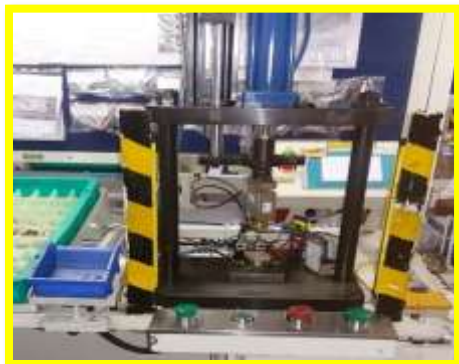
F/IMS/05

CELL: A128 Line 2 **CELL NAME:** Tensioner **MACHINE / STAGE:** Plug Pressing **OPERATION:** Plug Pressing.

KAIZEN THEME: To eliminate may happen defect @ Plug pressing stage.

WIDELY/DEEPLY:

PRESENT STATUS: Probability of may happen defect generation of plug miss in plug pressing stage.



BEFORE

IDEA: Plug pressing should not be man dependent.

COUNTERMEASURE : Provided sensor for plug BOP bin , If plug is not picked by the operator from the BOP bin , cycle will not start.



AFTER

BENCHMARK TARGET	-----
KAIZEN START	15.02.17
KAIZEN FINISH	18.02.17

TEAM MEMBERS:
Mr. N.S.Pujari.

- BENEFITS:**
1. User friendly.
 2. No chance of may happen defect.

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen
HOW TO DO : -----
FREQUENCY : One time action.

WHY - WHY ANALYSIS :-

- Why1:** Probability of may happen defect generation of plug miss in plug pressing stage.
Why2: Plug pressing activity is man dependent.

ROOT CAUSE:- Plug pressing activity is man dependent.

REGISTRATION NO. & DATE: 1498 & 21.02.17

REGISTERED BY: Mr. Guru Bassappa

MANAGER'S SIGN: Mr. Chamaraj

RESULT:- :-



Man dependent activity.	System dependent activity.
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COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
INR 1700/-	-----	INR 1700/-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	A128 Line 1 & 2	01.3.17	Mr. Dinesh	Comp